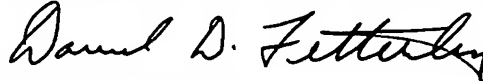


Entry of this amendment is respectfully requested.

Respectfully submitted,

ANDRUS, SCEALES, STARKE & SAWALL, LLP

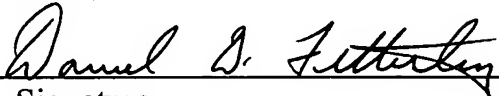


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Atty. Docket No. 322-00066 (C.12053-122)

CERTIFICATE OF EXPRESS MAIL

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Name	Reg. No.
<u></u>	<u>12/19/01</u>
Signature	Date

Attorney Docket No. 322-00066

**In the Specification:**

Please add the following paragraph at page 1, between the title and the first line of text as follows:

**CROSS REFERENCE TO RELATED APPLICATION**

The present application is the U.S. national stage application of International Application PCT/AU00/00726, filed June 27, 2000, which international application was published on January 4, 2001 as International Publication WO 01/00418 in the English language. The International Application claims priority of Australian Patent Application No. PQ 1259, filed June 28, 1999.

**SUMMARY OF THE INVENTION**

Before the paragraph beginning at line 31 of page 1 insert the following:

**BRIEF DESCRIPTION OF THE INVENTION**

Before the paragraph beginning at line 24 of page 4 insert the following:

**BRIEF DESCRIPTION OF THE DRAWING**

Before the paragraph beginning at line 19 of page 5 insert the following:

**DETAILED DESCRIPTION OF THE INVENTION**

**In the Claims:**

Claim 3 has been amended as follows:

3. (amended) A method of producing a security document or device according to claim 1 ~~either one of claims 1 or 2~~, wherein the substrate includes a transparent plastics film.

Claim 5 has been amended as follows:

5. (amended) A method of producing a security document or device according to claim 3~~either one of claims 3 or 4~~, wherein the substrate further includes a transparent coating applied to the transparent plastics film, the optically diffractive structure being formed in the transparent coating.

Claim 7 has been amended as follows:

7. (amended) A method of producing a security document or device according to claim 5~~either one of claims 5 or 6~~, wherein the substrate further includes a reflective coating applied to the transparent coating.

Claim 9 has been amended as follows:

9. (amended) A method of producing a security document or device according to claim 7~~either one of claims 7 or 8~~, wherein both the reflective coating and the transparent coating may be formed from material which is similarly resistant to physical degradation.

Claim 10 has been amended as follows:

10. (amended) A method of producing a security document or device according to claim 5~~either one of claims 5 or 6~~, wherein the substrate further includes a transparent layer applied to the transparent coating.

Claim 12 has been amended as follows:

12. (amended) A method of producing a security document or device according to claim 10~~either one of claims 10 or 11~~, wherein both the transparent layer and the transparent coating are formed from material which is similarly resistant to physical degradation.

Claim 13 has been amended as follows:

13. (amended) A method of producing a security document or device according to claim 3~~either one of claims 3 or 4~~, wherein the substrate further includes a

reflective coating applied to the transparent plastics film, said optically diffractive structure being formed in the reflective coating.

Claim 15 has been amended as follows:

15. (amended) A method of producing a security document or device according to claim 13~~either one of claims 13 or 14~~, wherein the substrate further includes a transparent coating applied to the reflective coating.

Claim 17 has been amended as follows:

17. (amended) A method of producing a security document or device according to claim 15~~either one of claims 15 or 16~~, wherein both the reflective coating and the transparent coating are made of material which is similarly resistant to physical degradation.

Claim 18 has been amended as follows:

18. (amended) A method of producing a security document or device according to claim 1~~any one of the preceding claims~~, the method further comprising the step of:

applying at least one opacifying layer to the substrate, said at least one opacifying layer only partly covering a surface of the substrate to leave at least said optically diffractive device uncovered by said opacifying layer.

Claim 20 has been amended as follows:

20. (amended) ~~In an alternative form, the invention provides a~~ A method of producing a security document or device comprising a substrate and a detectable security device, the method comprising the step of:

exposing an area of the substrate on one surface to a light source which causes photo-polymerisation of the substrate which in turn produces a polarisation state or pattern.

Claim 21 has been canceled.

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